



Primary Chemicals
14906 FM 529, Suite
Houston TX 77095
832-683-4891

Xylene Sales Specification

Properties	ASTM Identification	Sales Specification
G.C. Analysis, wt%	D2306 or D2360	
non aromatic		0.3 max
benzene		.05 max
toluene		0.5 max
ethylbenzene		20 max
p-xylene		18 min
m-xylene		
o-xylene		
C9+ aromatics		1 max
Distillation at 760 mm	D850	
Pressure		
IBP, °C		137 min
DP, °C		143 max
Distillation IBP/DP Spread, °C		5 max
Specific Gravity	D3505 or D4052	0.8620-0.8770
Sulfur, ppm	D3961 or D4045	1 max
Acid Wash Color	D848	2 max
Copper Corrosion	D849	Pass
Acidity	D847	NIL
Color Pt-Co scale	D1209	20 max
Hydrogen sulfide & sulfur dioxide	D853	None detected
CAS Number	1330-20-7	